

LUXPRIME AUTO PRIMER

DESCRIPTION

Specially formulated nitrocellulose based primer suitable for use as metal primers & automotive refinish paints.

CHEMICAL BASIS

Alkyd / Nitrocellulose binder, with additional adhesion promoting agents built into the product.

GENERAL QUALITIES

Rapid drying, good adhesion, economical primer for mainly automotive refinish use.

PHYSICAL PROPERTIES

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|----------------|---|
| Density | : Typical 0.95 @ 25 °C |
| Flash Point | : Below 21 °C |
| Solid Content | : Typically 43% by wt |
| Spreading Rate | : ± 6m ² /lt @ 25 microns dry film thickness |
| Finish | : Matt Finish |
| Colour Avail. | : Grey, Beige & White |
| Viscosity | : + 100 Ku's @ 25°C |
| Mixing Ratio | : One pack material |

RECOMMENDED SURFACE PREPARATION

All surfaces must be thoroughly cleaned, dry & free of dust, oil & grease. Bare metal should be abraded with 240 grit paper to provide sound key & adhesion.

RECOMMENDED PRIMERS

Not applicable

OVERCOATABILITY

Can be overcoated with Luxline N/C, Luxcoat AD, Luxcoat QD, Transline or Autolux top coats.

THINNER RECOMMENDED

Luxor Grade A Lacquer thinners

APPLICATION DETAILS

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|-----------------------|---|
| Recommended Method | : Spray only. |
| Application Viscosity | : 16 - 18 Secs FC4 @ 25°C |
| Recommended D.F.T. | : ± 25 microns |
| Flash off Time | : 10 minutes |
| Drying Condition | : Surface dry 5 – 10 minutes Hard Dry 30 minutes |
| Pot Life | : N/A – one pack product |

HEALTH & SAFETY DATA

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|---------------------|--|
| Storage | : Store in designated, well ventilated flame proof area. |
| Use | : Use in well ventilated flame proof area. |
| Protective Clothing | : Gloves, goggles & use face mask when spraying. |

DISCLAIMER: The information given in this document is offered in good faith, but no warranty is implied or expressed. The onus is on the end user to ensure the suitability of this product to meet the end user requirements. It is also the end user's responsibility to follow health & safety procedures when using this product.